

FENDER FLARE INSTALLATION INSTRUCTION

FORD F-150 97-03, F-150 04-05 HERITAGE

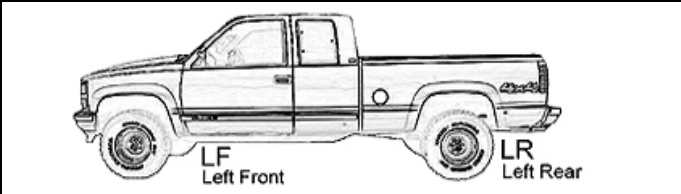
Item No. 1ABFK00031 (Pocket Style)

Parts

Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)
Qty (1) Rubber Seal(enough for four flares's outer edge)

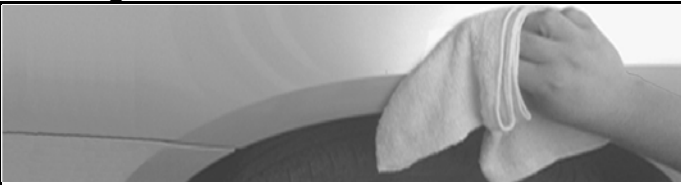
Qty (2) U-Clamp with Flat Head Screw
Qty (6) J-Clip
Qty (6) Lever Clip
Qty (36) Allen Bolt & Nut (Hex Key required)
Qty (8) Self Tapping Screw(see **optional B**)

Pre-Installation

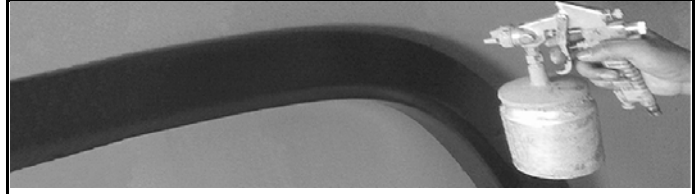


Prefit and ensure both left(driver side) and right(passenger side) hand fender flare to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation.

Cleaning



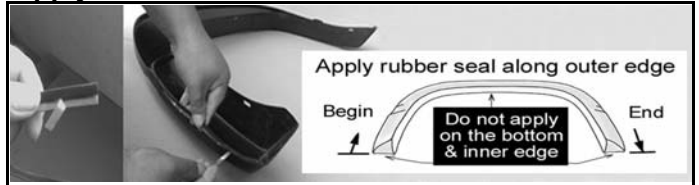
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.



Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares.

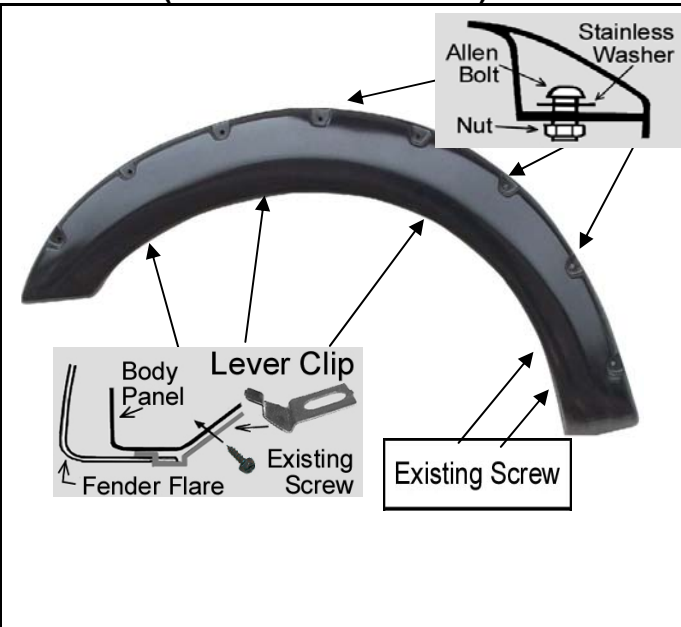
Clean all fender flares surfaces with clean water and a mild detergent before paint, do not use lacquer thinner or any solvent based products.

Apply Rubber Seal



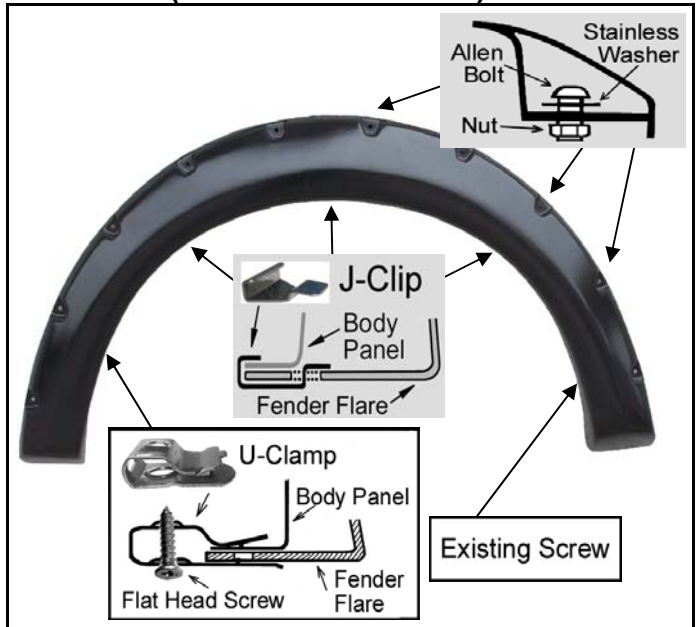
Apply rubber seal on flare, start one end and along the edge that comes in contact with body panel, apply pressure on the rubber seal to ensure that it stay well, trim excess rubber seal and so on.

Installation (Left Front Flare Shown)



Use hex key to tight allen bolt & nut firmly on every pocket of the fender flares first, then place the flare on the vehicle with best position. Apply 3 Lever Clips secure it to the hole with existing screw, as shown. Fasten the existing factory 2 screws into the original location that were previously removed.

Installation (Left Rear Flare Shown)



Use hex key to tight allen bolt & nut firmly on every pocket of the fender flares first, then place the flare on the vehicle with best position. Apply 3 J-Clips into the mounting slot in flare & secure it to the vehicle, 1 U-Clamp secure into the hole with flat head screw, as shown. Fasten the existing factory screw into the original location that were previously removed.

Optional B: The included self tapping screw may be used for extra secure if needed.

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