

FENDER FLARE INSTALLATION INSTRUCTION

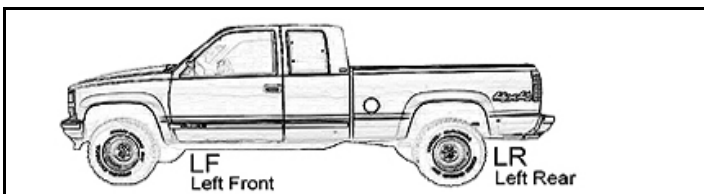
TOYOTA TUNDRA 07-13

Item No. 1ABFK00042 (Pocket Style)

Flares

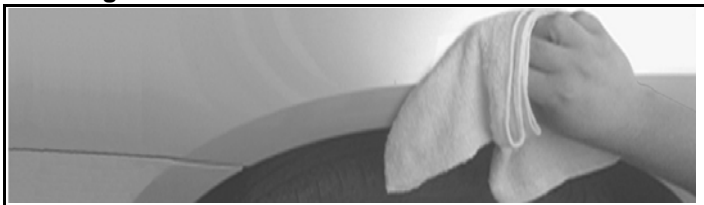
Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)
Qty (1) Rubber Seal(enough for four flares's outer edge)
Qty (32) Allen Bolt & Nut(Torx Bit required)

Pre-Installation



Prefit both driver (left) and passenger (right) side fender flare to the vehicle, and ensure the fitment before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

Cleaning



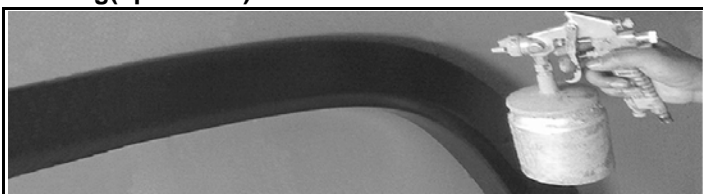
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

Parts for Front Flares

Qty (12) Flat Head Screw
Qty (6) Lever Clip
Qty (2) 6mm Plastic Fastener
Qty (4) 5mm Spacer
Qty (4) Self Tapping Screw

(see optional B)

Painting(optional A)



Professional painter or body shop are recommended, follow the paint manufacturer specifications to paint the flares. Clean fender flare surfaces with clean water & a mild detergent before painting. Do not use lacquer thinner or any solvent based products.

Apply Rubber Seal



Remove 1 inch tape liner from rubber seal, apply it on the flare, start at one end & along the edge that comes in contact with body panel. Caution: 3M tape will stick on the inside of the flare. Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

Installation (Right Front Flare Shown)



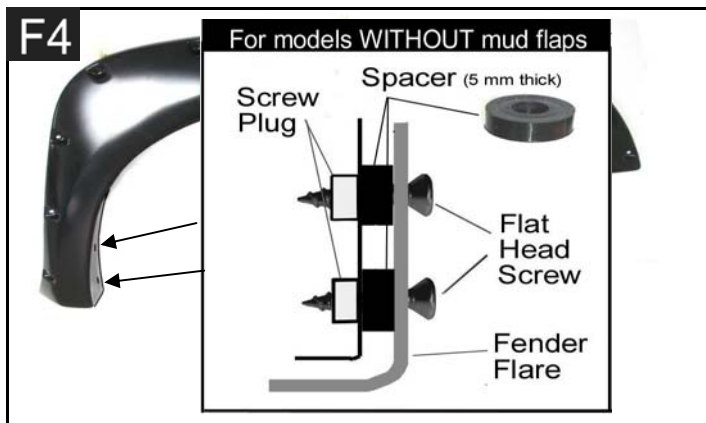
1. Use Torx Bit to tight allen bolt & nut firmly on every pocket of the fender flare, shown as top.
2. Remove fastener or pin from rear of bumper. Once the flare line up, attach and fasten it, shown as bottom.



1. Apply 3 Lever Clip into the mounting slot in flare and secure it to the vehicle with flat head screw, shown as right.
2. Fasten 1 flat head screw into the location, shown as left.

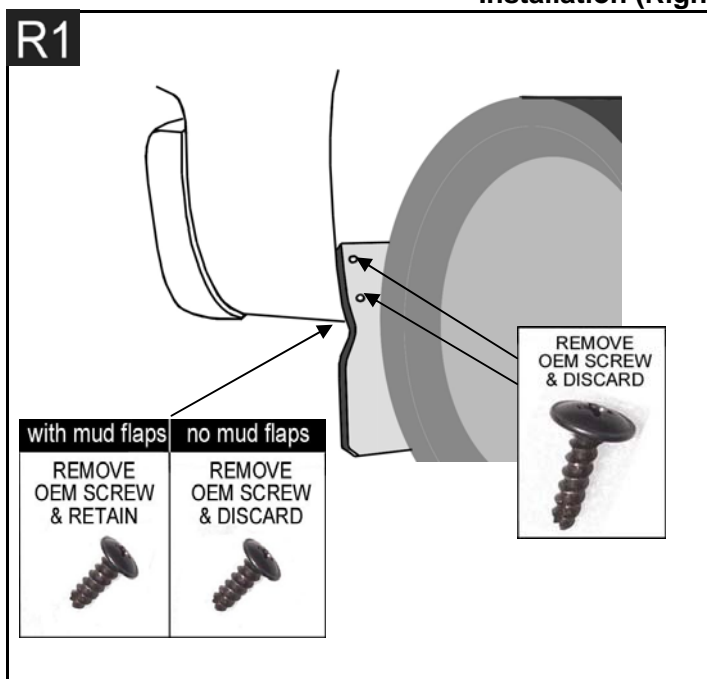


1. Re-Install the existing factory screws into the original location that were previously removed.

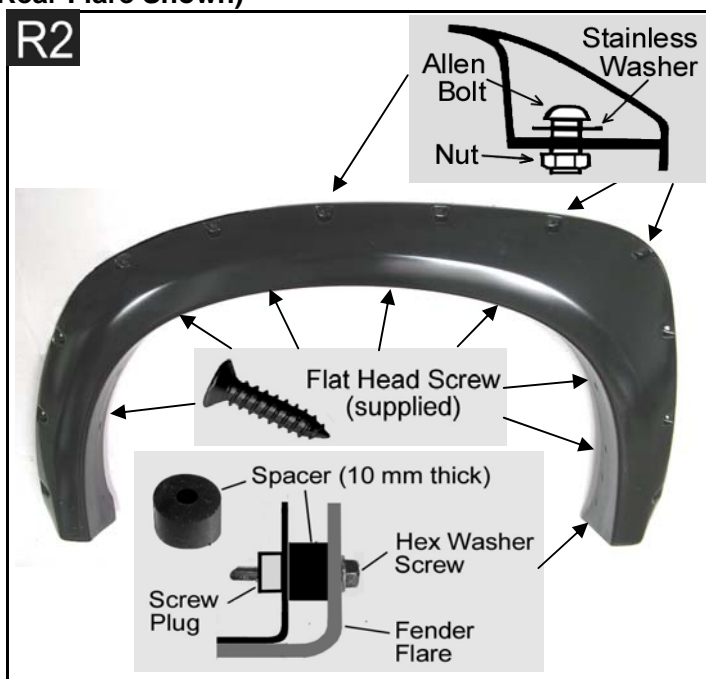


1. Insert the supplied spacer(5mm thick) in between vehicle body & flare, apply 2 flat head screws to secure the flare to the body,

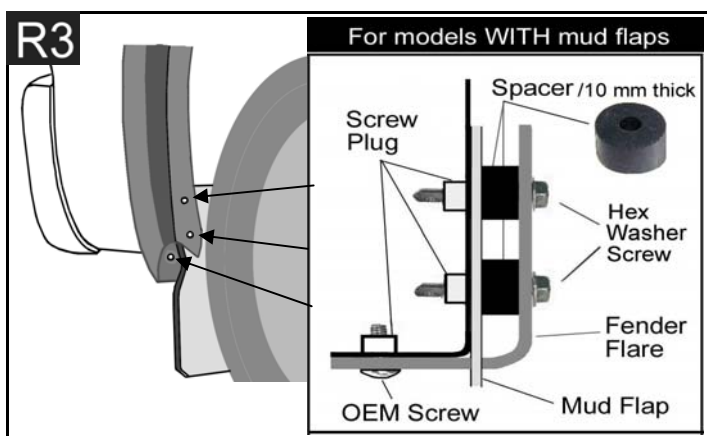
Installation (Right Rear Flare Shown)



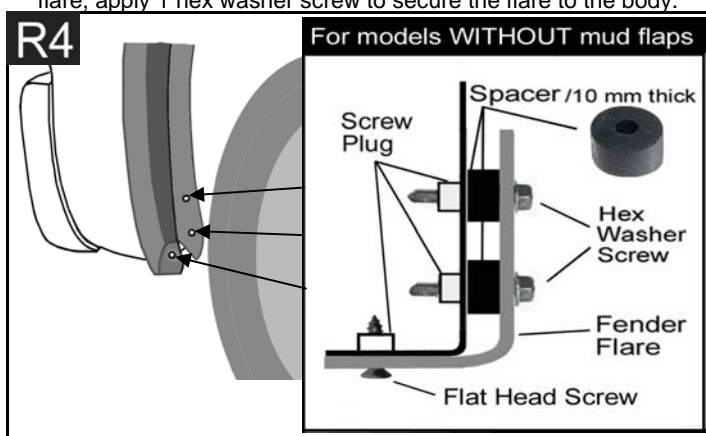
1. For the models with mud flaps, remove the 2 screws from the mud flap and discard, shown as right.
2. Also remove the screws from the under side of the body and retain, shown as left.



1. Use Torx Bit to tight allen bolt & nut firmly on every pocket of the fender flare, shown as top.
2. Fasten 7 flat head screws into the location, shown as center.
3. Insert the supplied spacer(10mm) in between vehicle body & flare, apply 1 hex washer screw to secure the flare to the body.



1. Insert the supplied spacer(10mm) in between vehicle body & flare, apply 2 hex washer screws on top two holes and 1 OEM screw on bottom hole, and secure the flare to the body.



1. Insert the supplied spacer(10mm) in between vehicle body & flare, apply 2 hex washer screws on top two holes and 1 flat head screw on bottom hole, and secure the flare to the body.

Optional B : The included self tapping screw may be used for extra secure if needed.

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