

FENDER FLARE INSTALLATION INSTRUCTION

FORD F-250,350 11-15 (SUPER DUTY)

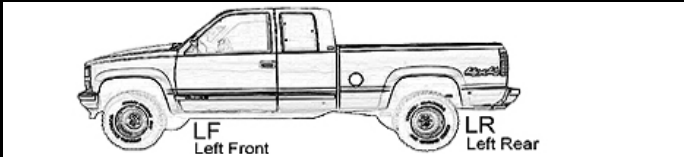
Item No. 1ABFK00036 (Pocket Style)

Parts

Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)
Qty (1) Rubber Seal(enough for four flares's outer edge)

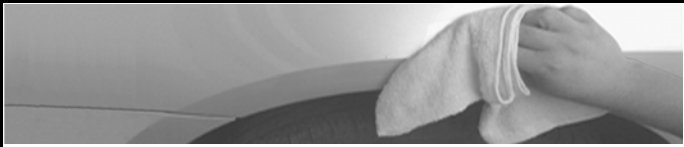
Qty (2) Connector & Plastic Fastener
Qty (8) S-Clip & Truss Machine Screw
Qty (4) Philip Screw & Nelon in Nut
Qty (4) Large Washer, Small Washer & Spacer
Qty (38) Allen Bolt, Nut & Washer (Torx Bit required)
Qty (8) Self Tapping Screw(see **optional B**)

Pre-Installation



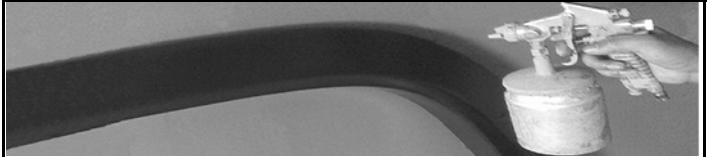
Pre-fit and ensure both left(driver side) and right(passenger side) hand fender flare to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting and installation.

Cleaning



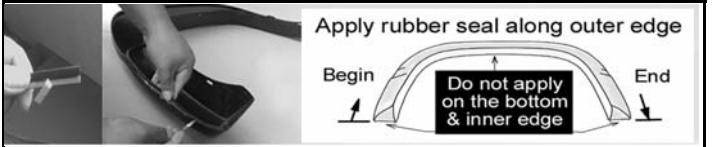
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

Painting(optional A)



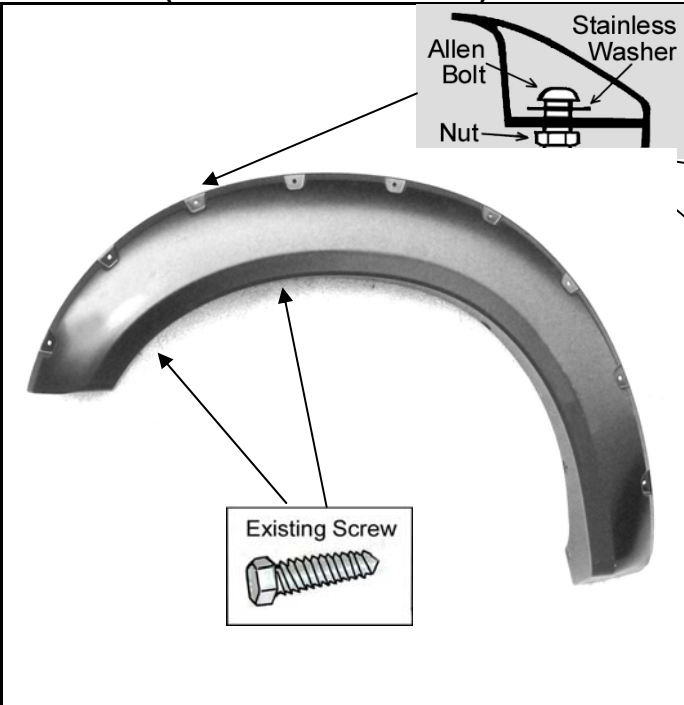
Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares. Clean all fender flares surfaces with clean water and a mild detergent before paint, do not use lacquer thinner or any solvent based products.

Apply Rubber Seal



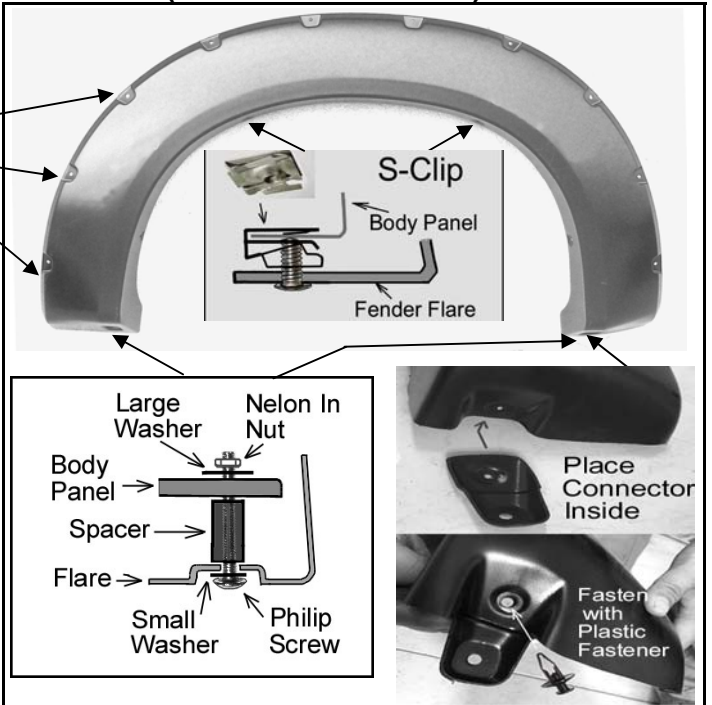
Remove 1 inch tape liner from rubber seal, apply it on the flare, start one end & along the edge that comes in contact with body panel. **Caution: 3M tape will stick on the inside of the flare.** Make sure the rubber seal along the edge well, and rip the tape liner off gradually, apply pressure on the tape in the same time to ensure that it adheres well. Trim excess rubber seal and so on.

Installation (Left Front Flare Shown)



1. Use Torx Bit to tight allen bolt & nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN !**
2. Remove 5 existing screws from the vehicle.
3. Place the flare on the vehicle with best position.
4. Re-Install the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body.

Installation (Left Rear Flare Shown)



1. Apply 4 S-Clip over 4 factory holes on vehicle.
2. Place the connector inside of rear end of flare, fasten with a plastic fastener, place the flare on the vehicle with best position.(see **bottom left illustration**)
3. Secure 4 truss machine screws into the S-Clip.(top)
4. Use philip screw, small washer, spacer, large washer and nylon in nut tight the flare and sheet metal together through **bottom two holes.(see bottom right illustration)**

Optional B : The included self tapping screw may be used for extra secure if needed.

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