

FENDER FLARE INSTALLATION INSTRUCTION

CHEVY SILVERADO 1500 14-up . FULL SIZE . 69.3" BED

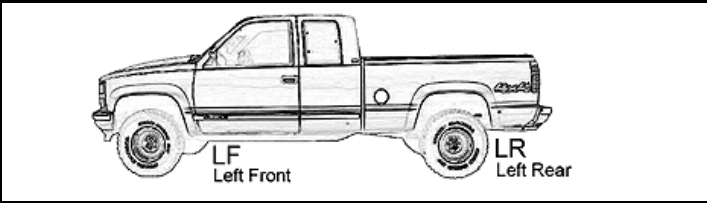
Item No. 1ABFK00024 (Pocket Style)

Parts

Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)

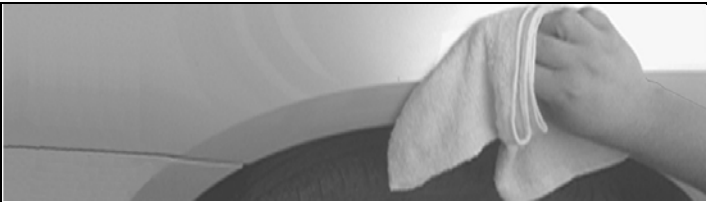
Qty (1) Rubber Seal(enough for four flares's outer edge)
Qty (10) S-Clip & Machine Screw
Qty (39) Allen Bolt, Nut & Washer (Hex Key required)
Qty (20) Self Tapping Screw (see **optional B**)

1. Pre-Installation



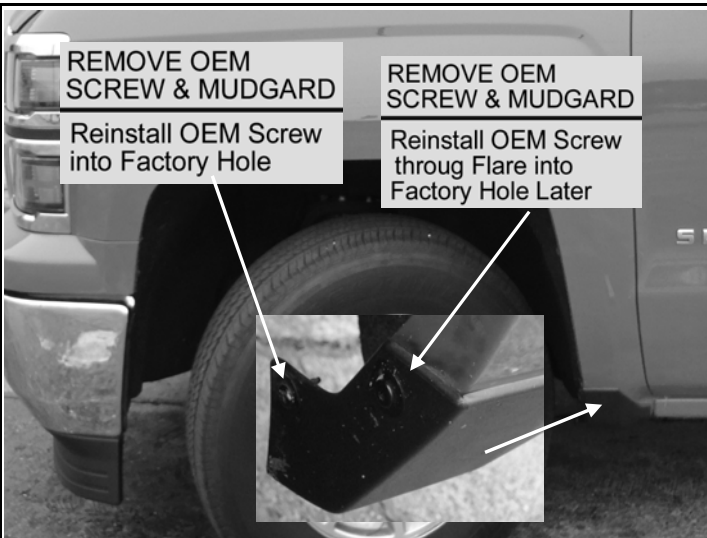
1. Prefit and ensure both left (driver) side & right (passenger) side fender flare to the vehicle before painting or installation.
2. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation.

3. Clean Vehicle Body & Fender Flare



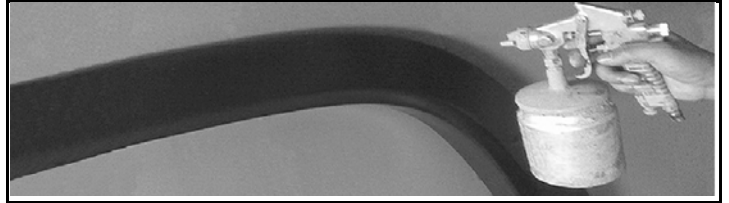
1. Wash and wipe dry the areas of contact on the vehicle body.
2. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

5. Installation (Left Front Flare Shown)



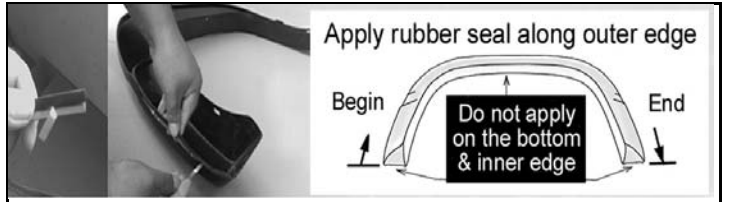
1. Make sure the front tire has been turned to outward for easy installation.
2. Remove 2 existing screws on mudguard with Torx Bit (T-15)
3. Remove the mudguard.
4. Reinstall the lower screw into factory hole right away.
5. Retain the upper screw for next step.

2. Paint Flare(Optional)



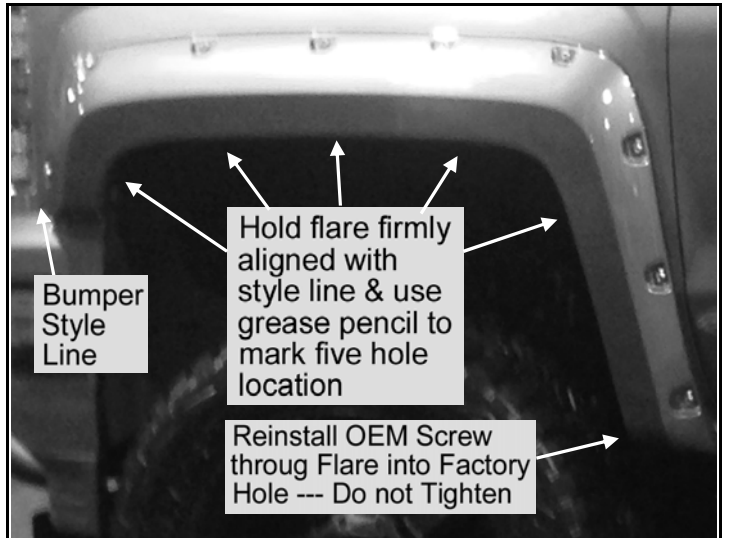
1. Hire a professional painter or body shop and follow the paint manufacturer specifications to paint the flares.
2. Clean all fender flares surfaces with clean water and a mild detergent before paint, do not use lacquer thinner or any solvent based products.

4. Apply Rubber Seal



1. Remove about 1 inch tape liner from rubber seal and apply it on the flare, start one end and along the edge that comes in contact with body panel, apply pressure on the tape to ensure that it adheres well, trim excess rubber seal and so on.

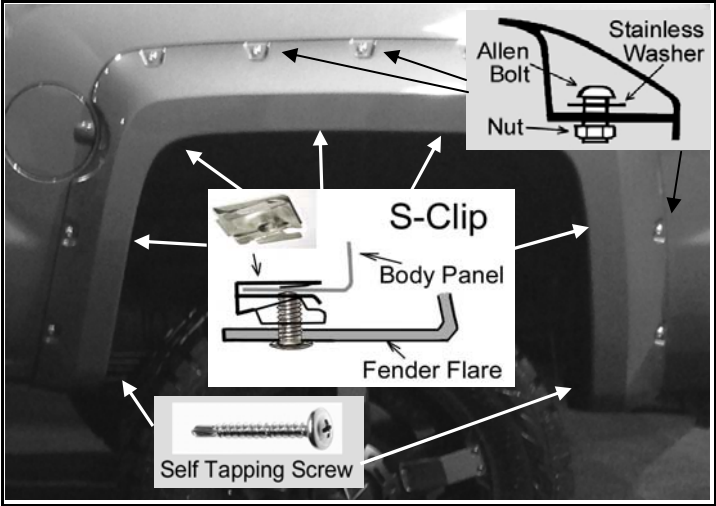
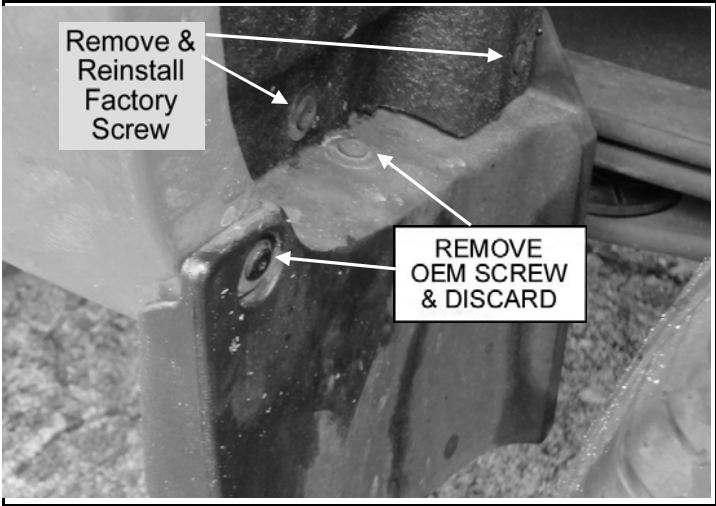
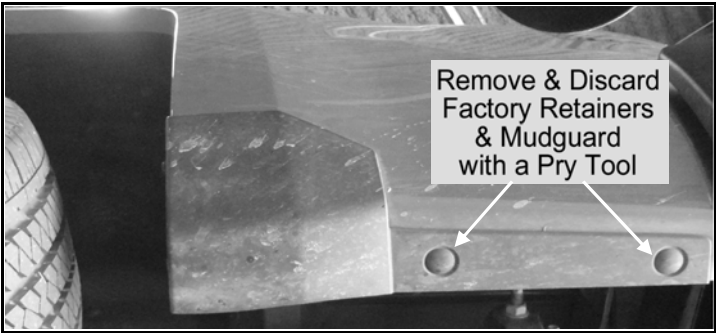
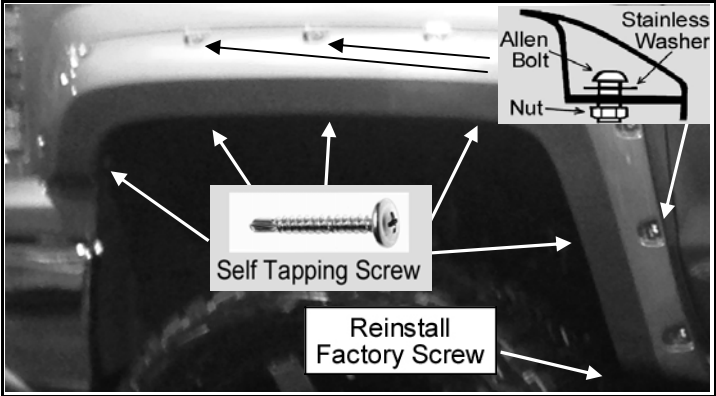
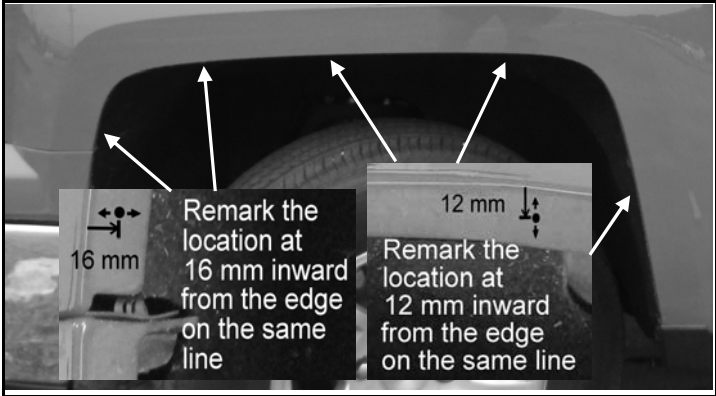
6. Installation (Left Front Flare Shown)



1. Place the flare in right position, reinstall the OEM screw through flare into factory hole. **(Do not fully tighten screw) (see lower illustration)**
2. Hold the flare firmly, aligned it with the bumper style line, **(show on the left illustration)**. Use the grease pencil to mark 5 location through the holes on the flare.

7. Installation (Left Front Flare Shown)

8. Installation (Left Front Flare Shown)



7. Apply 5 truss machine screws over 5 S-Clip and secure it .